

# Adhesive science for multi-material composite bonding.

## Toughened Epoxy

DP490

- Excellent environmental resistance
- High impact strength
- Excellent fatigue performance
- 90 minute open time



## Flexible Epoxy

DP125 GRAY

- Bonds to most substrates, including many plastics
- High strength and high peel
- 25 minute open time



## Toughness & Flexibility

**NEW!**

## Multi-Material & Composite Adhesive DP6310NS

- Outstanding strength & performance
- Flexible to distribute load
- Little to no surface preparation
- 10 minute open time



## Thermoplastics

### Polyolefin Bonding Acrylic

DP8010 BLUE

- Structural bonds to low surface energy plastics
- Medium viscosity
- 10 minute open time



## Speed & Toughness

### Toughened Acrylic

DP8410NS GREEN

- MMA acrylic adhesive
- High impact resistance
- Minimal surface preparation
- Non-sag
- 10 minute open time



### Low Modulus Adhesive Sealant 760

- Reliable elastomeric adhesive sealant
- Will not degrade when exposed to UV
- Paintable when wet; low VOC
- 30 minute skin time



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